



ELECTRICAL HEAT EXCHANGER WAT- EX

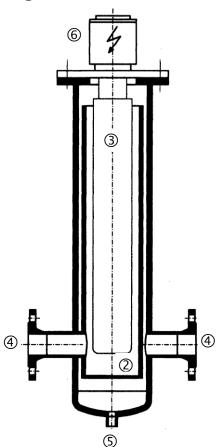
SUITABLE FOR UP TO 30% H2 FEED INTO THE GAS NETWORK



Directly heated gas preheater Type WAT-EX

The gas preheater type **WAT- EX** is designed especially for heating of natural gas. This kind of heat exchanger is used when natural gas has to be heated without big investments. The preheater is often installed as "starting" heat exchanger in power stations and situated before gas turbines, but also in smaller pressure reducing stations. In case of upgrading an easy and reasonable solution is possible. In this compact type of heat exchanger the

Design



heating insert is surrounded directly by natural gas. The maximum surface temperature is chosen so that the temperature can not be higher than the allowed one - according to the ex-protection - also when there is no gas flow. The apparatus will be designed according to the clients requirements. An inline design, as a standard feature in many reducing stations, can be delivered as well as any other positions of nozzles.

The electrical heating insert will be installed in a pressure vessel which is fabricated according to the demanded standards. The through-flow of natural gas is heated by the heater bundle. The heating insert is performed ex-protected. The pressure-resistant enclosure of the terminal box admits the use outdoor or in ex-exposed areas, too.

The temperature controller and limiter for the heater bundle is inserted in the terminal box. An optionally available, external temperature control device in combination with a gas temperature measuring can guarantee an efficient control.

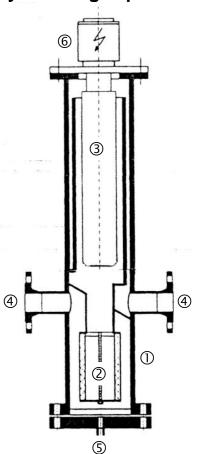
- ① Shell tube
- ② Inner tube
- ③ Heater bundle
- ④ Connection nozzles
- ⑤ Drainage
- 6 Terminal box

Advantages

- Effective preheating by compact heating insert
- Low thermal loss by double tube construction
- Internal safety shut-down in case of unallowed bundle temperature
- Easy planning by different versions of nozzles design
- Gas-tight terminal box
- Low pressure loss



Directly heated gas preheater Type VF-EX



An especially effective and proven solution is the com-bination of heat exchanger type WAT- EX and cartridge filter. So the filtering of the gas as well as the heating can be executed in one apparatus.

Also this kind of preheater will be created according to the standards of client. The construction and design is conceived individually to achieve an optimal problem solution.

Advantages:

- Combined function of filtering and heating
- Compact design and less required space
- High efficient cartridge
- Proven feature
- ① Filter casing ④ Connection nozzles
- ② Filter cartridge ⑤ Drainage
- ③ Heater bundle ⑥ Terminal box

Calculation and design of pressure vessels are usually according to DIN/AD and EU-Pressure Equipment Directive. Of course, other calculation codes e.g. ASME can be provided. The final approval is done by notified body like TÜV or according to clients specification.

The electric design occurs according to VDE or other EN standards. The heater bundle itself has a test certificate of a test institution admitted in the Europian Union. Other acceptance tests are possible by agreement.

As already mentioned, the design will be adapted to each specific case of application. Situation and size of gas connections, heating capacity and control devices are chosen according to the client requirements. The present description is an overview for standard heat exchangers only. For exact data and dimensions please refer to the detailed offer with dimensional sheet.

Technical data

Design pressure:	up to 100 bar
Design temperature:	-10 +100°C
on request:	-30 +150°C
Medium:	sweet gas
on request:	sour gas
Separation rate filter:	99,9% >3my
Replacement of filter:	at 0,8 bar pressure drop

Materials

Shell, bottoms: carbon steel, welded Flanges: C 22.8, ASTM Filter cartridge: cellulose, impregnated with phenolic resin and reinforced with polyester

Electrical heating insert

Power supply:	400 VAC (230 VAC)
Type of protection:	IP 55
Ex-protection:	EEx de IIC T1-6
Material:	stainless steel



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Anfrageblatt

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